

3(5)

PHASE I BOOK EXPLOITATION

SOV/2219

RSFSR. Glavnoye upravleniye geologii i okhrany nedr

- Geologiya i neftegazonosnost! Vostochnoy Sibiri (Geology and Oil- and Gas-bearing Possibilities of Eastern Siberia) Moscow, Gostop-tekhizdat, 1959. 486 p. 1,650 copies printed.
- Additional Sponsoring Agency: Vostochno-Sibirskiy neftegeologicheskiy trest.
- Ed.: V G. Vasil'yev; Executive Ed.: Yej.G. Pershina; Tech. Ed.: I.G. Fedotova.
- PURPOSE: The book is intended for geologists interested in the stratigraphy, lithology, tectonics, and the oil- and gas-bearing possibilities of the Eastern Siberian platform and Zabaykal'ye.
- COVERAGE: This collection of articles contains materials on the stratigraphic classification and lithologic characteristics of sediments of the Cambrian system and of the so-called "ancient" beds developed along the northern slope of the Eastern Sayan Mountains and

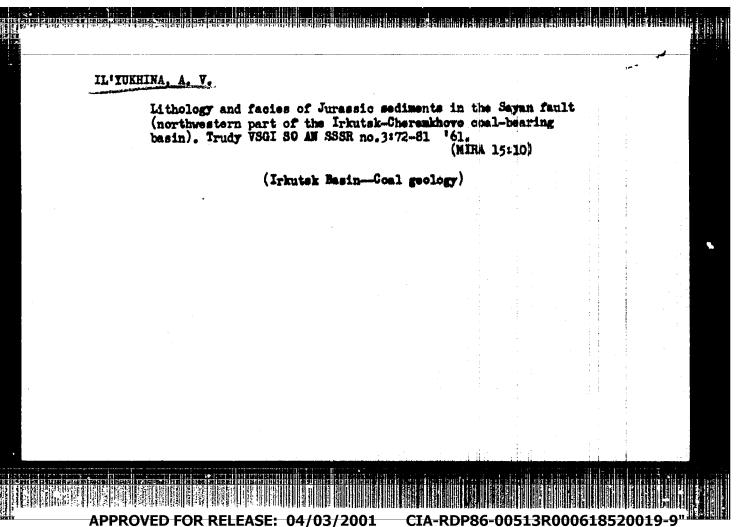
Card 1/4

SOV/2219 Geology and Oil- and Gas-bearing (Cont.) the western littoral of Lake Baykal. Extensive information on the petrography and paleontology of these deposits is presented. A number of articles deal with the tectonics of the southern part of the Siberian platform and its oil- and gas-bearing possibilities of the Baykal-type depressions. There are 40 tables, 74 figures, and 4 charts. There are 205 Soviet references. TABLE OF CONTENTS: 3 From the Editor Karasev, I.P. Lithologic - Stratigraphic and Geochemical Characteristics of Rocks of the Southern Part of the Siberian Platform 8 Tsakhnovskiy, M.A. Comparing the Stratigraphic Sections of the Early Paleozoic Series in the Southern Fringes of the 187 Siberian Platform Il'yukhina, A.V. Lithologic Characteristics and the Outlook for Gas- and Oil-bearing Possibilities in the Motskaya Suite of the Lower Cambrian of the Southern Siberian 249 Platform Card 2/4

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ODINTSOV, M.M.; TVERDOKHLEBOV, V.A.; VIADIMIROV, B.M.; ILLYUKHIMA, A.V.;
KOLESNIKOVA, T.P.; KONEV, A.A.; GALUSHRO, Ya.A., red.izd.wa;
RYLINA, Yu.V., tekhn.red.

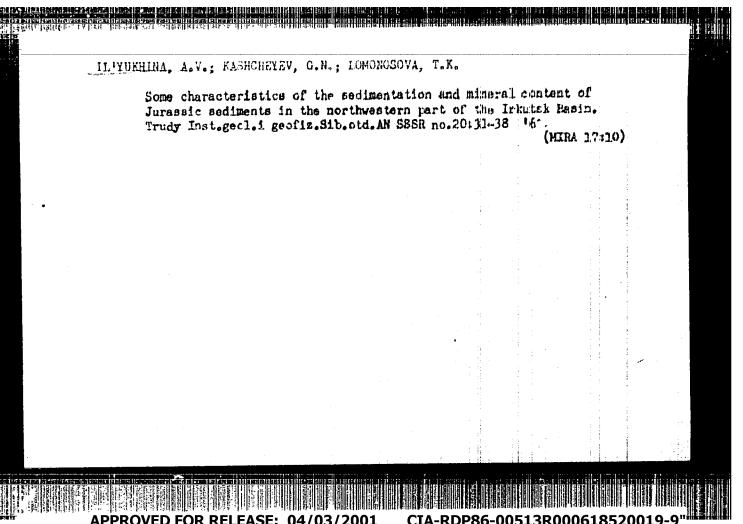
[Structure, volcanism, and diamond potential of the Irkutsk
amphitheater] Struktura, vulkanizm i almazonosmost! Irkutskogo
amfiteatra. Moskva, Izd.wo Akad.nauk SSSR, 1962. 176 p.
(Akademiia nauk SSSR. Sibirskoe otdelenie. Vostochno-Sibirskii
geologicheskii institut. Trudy, no.4). (MIRIA 16:2)

(Irkutsk Province—Geology, Structural)

(Irkutsk Province—Diamonds)

IL'YUKHINA, A.V. Some lithofacies characteristics of Jurassic sudiments in the Kan Bassin. Trudy Inst. sem. kory SO AN SSSR no.15:13-29 163 (MIRA 17:3) 1. Institut zemnoy kory Sibirskogo otdeleniya AM SSSR.

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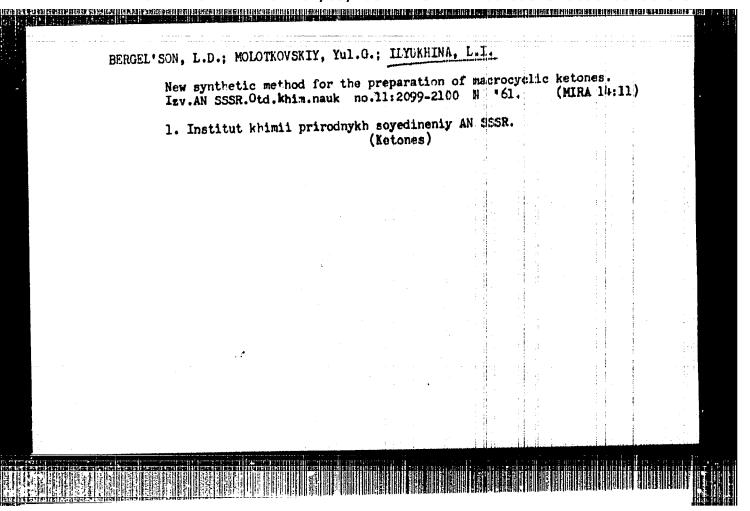


MESHALKIN, Yo. N., prof.; MESHALKIN, I. N.; MAZHBICH, H. I.; KKLIN, Yo. P.; ILYUKHINA, L. B.; SEMENOV, A. A.

Diagnostic value of curves of the pulmonary-capillary pressure and left auricular pressure in mitral defect and the means for their evaluation. Terap. arkh. 34 no.5:25-31 (MIRA 15:6)

1. Is serdechno-sosudistogo otdeleniya dlya vsroslykh (zav. I. N. Meshalkin) i laboratorii fisiologii (sav. T. S. Winogradova) Instituta eksperimental'noy biologii i meditsiny (dir. - laureyat Leninskoy premii prof. Ye. N. Meshalkin) Sibirskogo otdeleniya AN SSSR.

(MITRAL VALVE—DISEASES) (HRART—EXAMINATION)
(GATHETERS)



IARIONOV, K.A., doktor ekonom. nauk, prof.; GVOZDEV, A.M., kand. ekonom. nauk, ILYUKHINA, N.A., kand. ekonom. nauk; KOGAY, A.V., kand. ekonom. nauk; NIKOLAYEV, N.I., kand. ekonom. nauk; TSAPKIN, N.V., kand. ekonom. nauk, dots.; VASYUTIN, V.F., prof., red.; KOKOSHKO, A.G., red.; NAUMCV, K.M., tekhm. red.

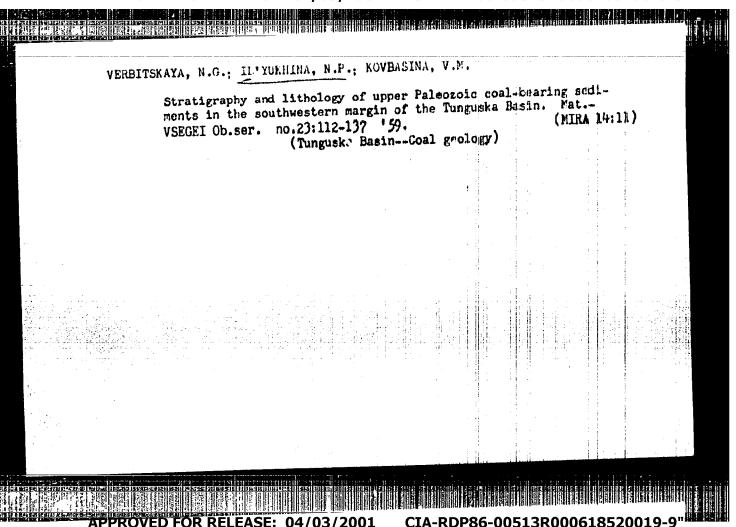
[Planning the local economy and cultural development of a region] Planirovanie mestnogo khoziaistva.i kul'turnogo stroitel'stva raiona; uchebnoe posobie. Moskva, Izd-vo VPSh i AOM pri Tak KPSB, 1961. 382 p. (MIRA 14:11)

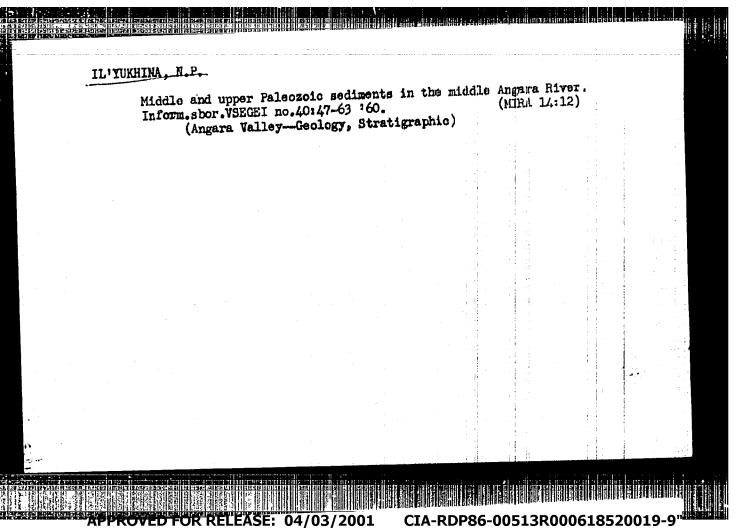
1. Kommunisticheskaya partiya Sovetskogo Soyuza. Vysshaya shkola.
2. Kafedra sovetskoy ekonomiki Leningradskoy Vysshaya partiynoy shkoly (for Larionov, Gvozdev, Ilyukhina, Kogay, Nikolayev, TSapkin).

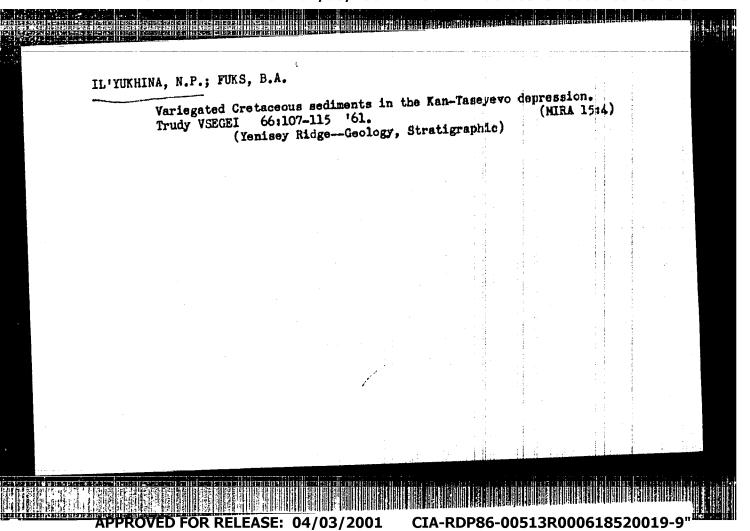
(Russia—Economic policy) (Russia—Culture)

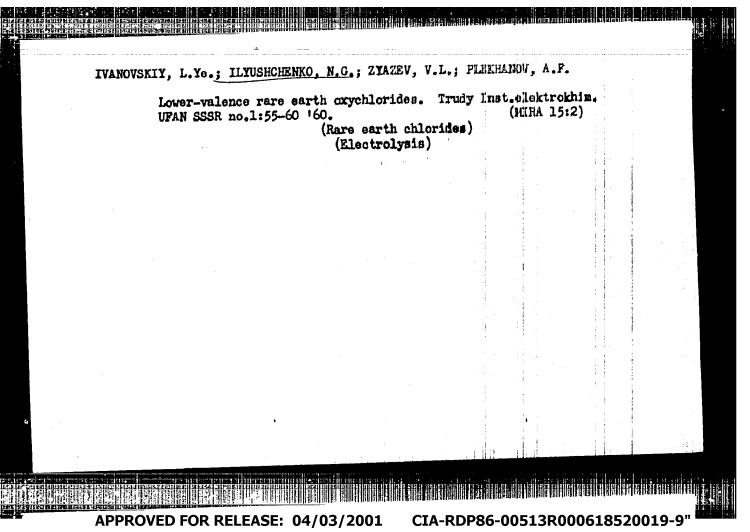
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\$/137/62/000/008/011/065 A006/A101

AUTHORS:

Ivanovskiy, L. Ye., Ilyushchenko, N. G., Plekhanov, A. F., Zyazev,

V. L.

TITLE:

Separating rare-earth metals by fused salt electrolysis

PERIODICAL: Referativnyy zhurnal, Metallurgiya, no. 8, 1962, 27, abstract 80188

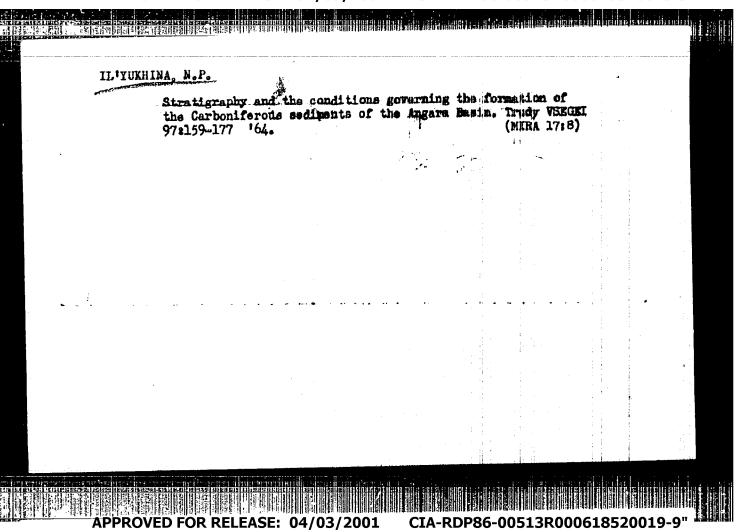
("Tr. In-ta elektrokhimii, Ural'skiy fil. AN \$SSR", 1961, no. 2, 131 -

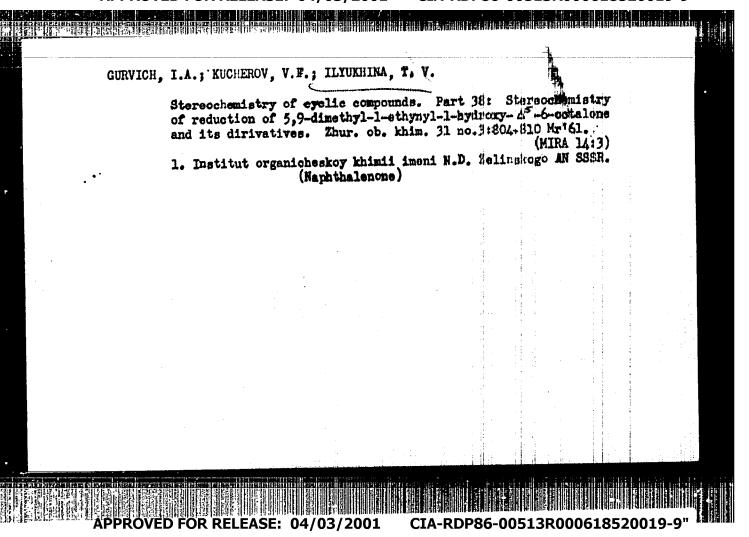
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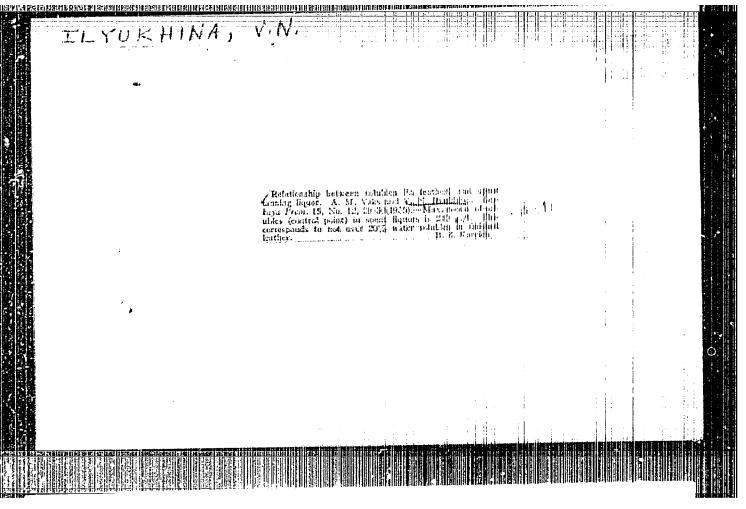
Separation of rare-earth metals was investigated in fused bath electrolysis containing a mixture of rare-earth chlorides. It was found that at all the D_c (0.25 - 1.5 amp/cm²) and temperatures (850 - 870, 560 - 700°C) invest tigated, alloys are obtained which are considerably impoverished of La (3 - 5 weight %) and enriched with Ce (up to 80%). The total Pr and Nd amount remains practically constant. The nature of cathodic deposits varies noticeably with temperature. Their salt content varies from 75 to 80% at 560°C and from 30 to 40% at 700°C. There are 11 references. G. Svodtseva

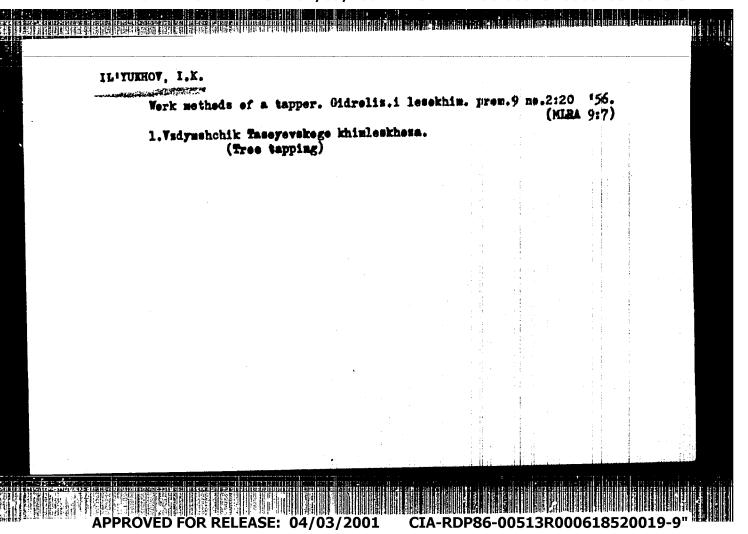
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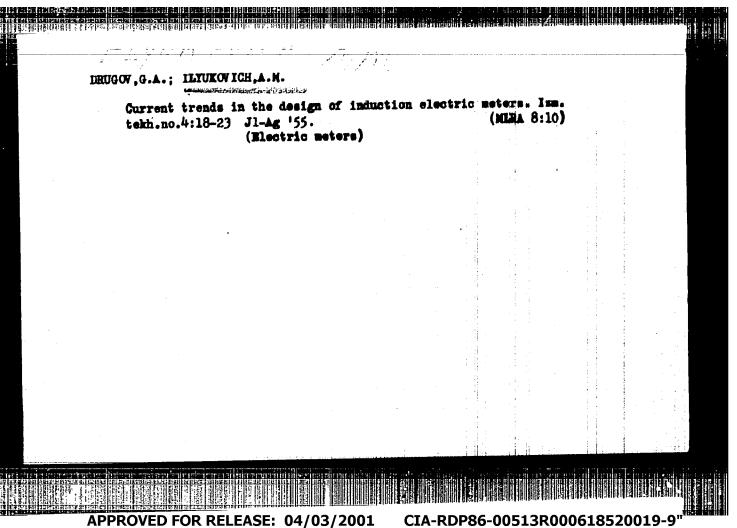
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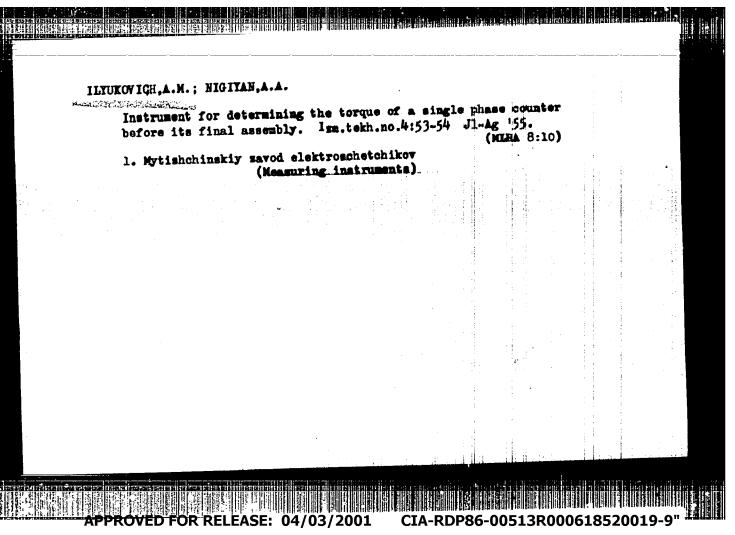


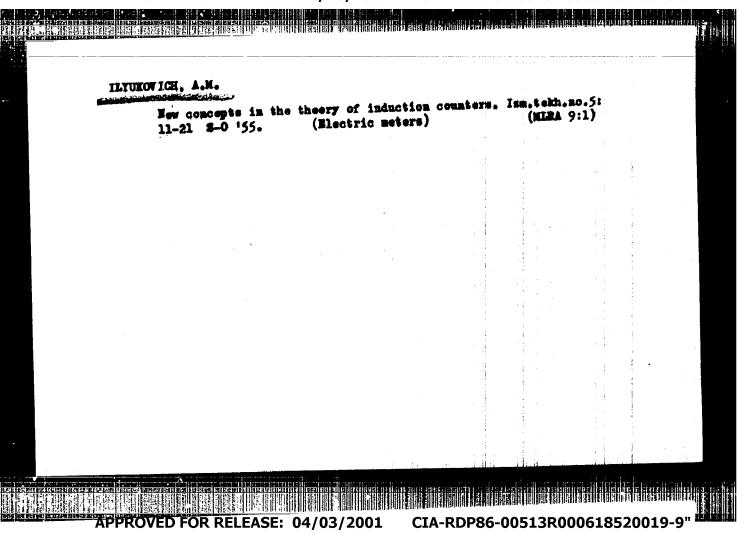












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112-1-1113

Translation from: Referativnyy Zhurnal, Blektrotekhnika, 1957,

Nr 1, p. 175 (USSR)

AUTHOR:

Ilyukovich, A.M.

TITLE:

A New Method of Determining the Quality of a Counter in the Region of Overloads (Novyy metod opredeleniya kachestva

schetchika v oblasti peregrusok)

PERIODICAL: Sbornik rats. predlozh. M-vo elektrotekhn. prom-sti

SSSR, 1956, Nr 1 (59), pp.3-4.

ABSTRACT:

A new method of evaluating inherent negative errors of induction counters is investigated in the region of overloads. Instead of determining the errors with several loads from the nominal up to the limiting investigated, it is proposed to evaluate the counter from the Q-factor:

KA = MH. no. Ic (2.c.M. Of/cer) [g.cm. 2ps

Card 1/2

Lateral pressure on the axis of the moving part of an induction integrating meter. (Cont.) to the braking magnet. The resulting error is about the same as would be obtained if the instrument were tilted 5 degrees. The influence of the errors as a function of load can be estimated by reversing the direction of rotation of the disc and repeating the measurements and a graph is given which shows that the errors can be -3% at 400% load. Various corrective measures are suggested. 3 figures, no literature references. APPROVED FOR RELEASE: 04/03/2001 CIA-RDP86-00513R000618520019-9"

110-7-13/30 Ilyukovich, A.M. (Engineer) AUTHOR: Special features of the operation of induction type integrating meters in the region of low loads and the DITLE: selection of parameters of the series circuit. (Osobennosti raboty induktsionnogo schetchika v oblasti malykh nagruzok i vybor parametrov posledovatel noy tsepi). PERIODICAL: "Vestnik Elektropromyshlennosti" (Journal of the Electrical Industry), Vol.28, No.7, 1957, pp.47-50 (USSR). ABSTRACT: Induction type integrating meters are expected to be of high accuracy over a wide range of load. A good deal of work has been published on the behaviour of these meters at heavy loads. The aim of the present article is to investigate factors that determine the quality of the operation of the meters in the region of low loads. Closely associated with this is the question of creep and of sensitivity, which has so far received little attention in the special literature. Two factors mainly influence the operation of integrating meters on low loads: the frictional torque in the moving part and the non-linear relationship between the load current and the working magnetic

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flux of the series circuit. Fig. 1 gives an experimental

curve of the error due to non-linearity for a meter type

Card

1/4

Special features of the operation of induction type integrating meters in the region of low loads and the selection of parameters of the series circuit. (Cont.) 110-7-13/30 CO-1. The error is very great. To overcome these great negative errors a compensating torque is introduced from the voltage circuit. With constant voltage and varying friction the compensation cannot be complete. Moreover, use of the creep torque to compensate the frictional and non-linearity errors leads to imperfect compensation at low power factors. The load characteristics of meter type CO-1 for power factors of 1.0 and 0.5 are given in Table 2. Problems arising from the presence of a compensating torque from a parallel circuit and the need to prevent creep are discussed.

The consideration of the behaviour of induction meters in the region of low load permits the following main conclusions to be drawn. The magnitude of the error due to non-linearity has a considerable influence on the shape of the load characteristics in the region of low loads both at unity and 0.5 power factor. Stable operation of the meter under conditions of creep-sensitivity are the easier to obtain the smaller the error due to non-linearity. Therefore, it is necessary to design meters with a small error due to

Card 2/4

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Special features of the operation of induction type integrating meters in the region of low loads and the selection of parameters of the series circuit. (Cont.) non-linearity. The article then determines the influence of the parameters of the series circuit on the magnitude of the error due to non-linearity and a formula is derived for the so-called coefficient of non-linearity. This coefficient is plotted as a function of load in Fig.4. Fig.5 gives a curve of the coefficient of mon-linearity as a function of the so-called characteristic coefficient of the series circuit. It is shown that to reduce the nonlinearity error it is necessary, other things being equal, to take the following measures. Use a material of high permeability for the series core. Use the highest possible total amp turns in the series circuit. Use the greatest section and least possible length of the series core. Increase the magnetic resistance of the air gap to the working magnetic flux. Increase the magnetic resistance of the air gaps to the leakage fluxes. The extent to which these actions are applicable in practice is discussed. A recommended method of reducing the non-linearity error is to magnetise the series circuit with a working magnetic flux from the parallel circuit. This method consists in

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Special features of the operation of induction type integrating meters in the region of low loads and the selection of parameters of the series circuit, (Cont.) that part of the working magnetic flux of the parallel circuit is directed through the core of the series circuit. In this way the highly curved initial part of the magnetisation curve is excluded from the region of action of the series circuit.

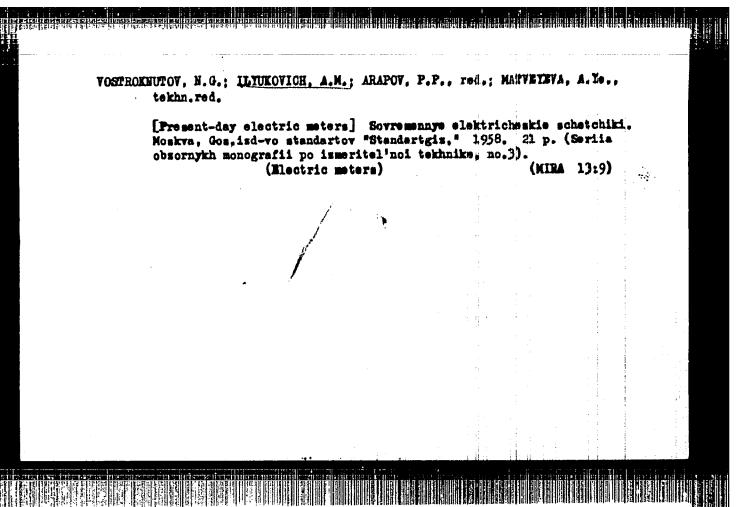
There are 6 figures, 3 references, 2 of which are Slavic.

ASSOCIATION: Mytishchi Integrating Meter Works (Mytishchinskiy Zavod Elektroschetchikov).

AVAILABLE:

Card 4/4

CIA-RDP86-00513R000618520019-9" **APPROVED FOR RELEASE: 04/03/2001**



AUTHORS:

Balashov, Ye.K.; Ilyukovich, A.M.; Shargorodskiy, A.L.

TITLE:

Some Problems of Calculating Electric Power (O nekotorykh voprosakh uchëta elektroenergii)

PERIODICAL:

Izmeritel'naya tekhnika, 1958, Nr 4, pp 74-75

ABSTRACT:

The author adduces tables and graphs to show that Soviet ac electric power meters have a large error at loads of less than 5% nominal rating. He advocates an improvement of the loading curve from 5-20% nominal rating by decreasing the error deriving from non-linear melationship between loading current and operating current in the series circuit. The GOST standards relating to ac meters should be revised to bring them into line with international practice, i.e. the minimum load under which the meter's error is regulated should be 5% nominal rating, instead of the present 10%. There are 2 graphs, 1 table and 1 Soviet reference.

1. Electrical energy--Measurement

Card 1/1

907-115-58-4-32/45 Ilyukovich, A.M.; _Yinogradov, V.A. AUTHOR: Connecting Single-phase Electric Meters for Checking TITLE: (Podklyucheniye odnofaznykh elektroschetchikov pri poverke) Izmeritel'naya tekhnika, 1958, Nr 4, pp 75-76 (USSR) PERIODICAL: Some simple connecting adaptors are illustrated and des-ABSTRACT: cribed for connecting electric meters to the test stand during checking. There are 2 diagrams and 3 non-Soviet references. 1. Electric meters--Calibration Card 1/1

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CTA-RDP86-00513R000618520019-9

S07/115-58-5-33/36

AUTHOR:

Ilyukovich, A-M

TITLE:

Current Electrical Counter Equipment (Sovremennaya

tekhnika elektricheskikh schetchikov)

PERIODICAL:

Izmeritel'naya tekhnika, 1958, Nr 5, pp 86-90 (USSR)

ABSTRACT:

The article gives details of Soviet and Western-mode electric counters in current use. There are & sets of diagrams, 1 graph and 32 references, 4 of which are Soviet, 20 German, 7 English and 1 French.

Card 1/1

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24(3), 28(2)

SOV/115-59-8-15/33

AUTHOR:

Ilyukovich. A. M.

TITLE:

The Accurate Measuring of Alternating Current Energy

PERIODICAL: Izmeritel'naya tekhnika, 1959, Nr 8, pp 29 - 32

(USSR)

ABSTRACT:

The methods of measuring alternating current energy, described by the author in / Ref 1 / may provide an accuracy of 0.05-0.1%, but they are rather complicated and may be performed only under laboratory conditions. For checking conventional electric power meters for accounting electric power meters, for accounting electric power at large in-stallations, very precise measurements of single-and three-phase current energies are required. At VNII Komiteta standartov, mer i izmeritel nykh priborov (VNII of the Committee of Standards, Measures and Measuring Instruments), the development of a reference single-phase power meter V-3 was completed. An experimental series of these power meters has been produced. The V-3 power meter is designed for checking power meters of class 2.0 and 2.5. Its permissible error is 10.3% with cosy = 1 and 10.4% with $\cos \varphi = 0.5$. The V-3 is a constant load meter. The

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The Accurate Measuring of Alternating Current Energy

circuits and the design of the instrument were developed by N. G. Vostroknutov. The magnetic conductor, shown in Figure 1, was developed by the author of this article. He describes some features of the new reference power meter. In the V-3 a compensation of the influence of volatage change was used. Voltage changes of 5% cause error variations of not more than 50.1%. The problems of reducing the influences of temperature and frequency changes were not solved in the V-3 power meter. Frequency changes of -0.5 cps cause differences of 0.2%. The temperature factor of V-3 is approximately 0.1% for 1 C at $\cos \varphi = 1$ and somewhat lower at $\cos \varphi = 0.5$. Problems of temperature and frequency error compensation were solved by the author in a three-phase induction reference power meter. In this power meter the circuit shown in Figure 3 was used for compensating the temperature error. The temperature compensation circuit is based on the application thermistors with negative temperature factors, according to I. T.

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The Accurate Measuring of Alternating Current Energy

Sheftel' Ref 37. The frequency error compensation circuit, suggested by the author, is shown in Figure 5. The application of temperature and frequency error compensation circuits in the three-phase reference power meter permitted the author to develop a device with very small additional errors. The temperature factor of this power meter at $\cos \phi = 1$ and $\cos \phi = 0.5$ does not exceed 0.02% per 1°C within the range of 20-10°C, which is 5 times smaller than with the V-3 power meter. Frequency changes of -0.5 cps produce errors below -0.05% at $\cos \phi = 1$ and $\cos \phi = 0.5$, which are 44 times smaller than with the V-3. In addition, the author solved the problem of measuring alternating current energy with an accuracy of -0.1%. There are 2 circuit diagrams, 2 diagrams, 1 graph and 5 references, 4 of which are Soviet and 1 German.

Card 3/3

9(2) AUTHOR:

Ilyukovich, A.M.

SOV/115-59-9-2B/37

TITLE:

Methods of Checking Electric Meters

PERIODICAL:

Izmeritel'naya tekhnika, 1959, Nr 9, pp 48-54 (USSR)

ABSTRACT:

The author reviews existing methodical checking electric meters. He divides these methods into two groups: 1) Methods based on wattmaters; 2) Methods based on reference meters. The majority of these methods was developed in West Germany by SSW and AEG from 1954 to 1958. Some methods were developed in the US and in England. A wattmeter in connection with a timer are used for testing electric reference meters at VNII of the Komitet standartov, mer i 12meritel nykh priborov (Committee of Standards, Measures and Measuring Instruments). The timer closes a photoelectric counting circuit during a preset time interval. This method may be used only for portable electric meters, where one hundredth of a disk revolution can be read on a dial. K.P. Shubin Ref 47 describes attempts to obtain counting pulses by

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Methods of Checking Electric Meters

507/115-59-9-28/37

radioactive isotopes. B.Ya. Romanikhin /Ref 107 developed a device for checking electric meters by the wattmeter and tachometer method. The speed of disk revolutions is compared automatically with the load and the meter error can be read on a dial. V. Martynov and Ye.N. Pisannyy suggested a stroboscoptic method in combination with the wattmetertachometer method /Ref 117. A.A. Nigiyan /Ref 127 describes one application of the wattmeter-tachometer method for adjusting meters according to their rated loads. Semi-automatic testing of electric meters at low loads using reference meters is performed with the so-called "method of spots" at the Moscow plant "Elektroschetchik" and at the Mytishchinskiy zavod elektroschetchikov (Mytishchi Meter Plant). During the past few years, efforts were made in the USSR to achieve the automation of the process of adjusting and testing electric meters. A semi-automatic device for testing simultaneously 30 electric meters was developed at the Moskovskiy elektromekhanicheskiy zavod (Moscow Electromechanical

Card 2/3

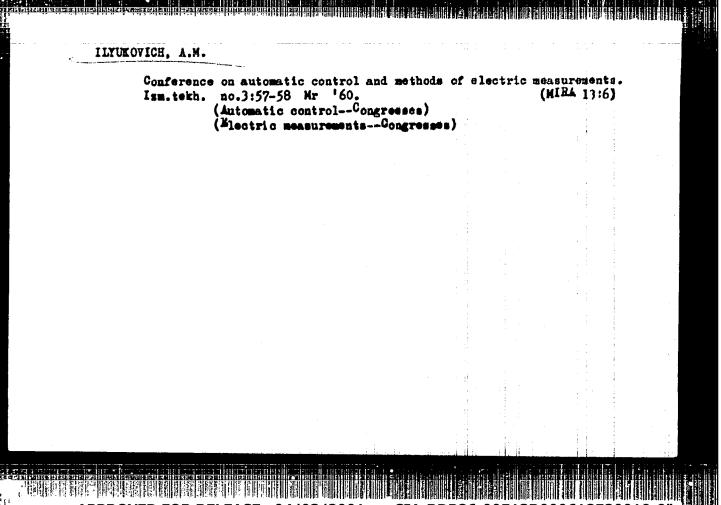
Methods for Checking Electric Meters

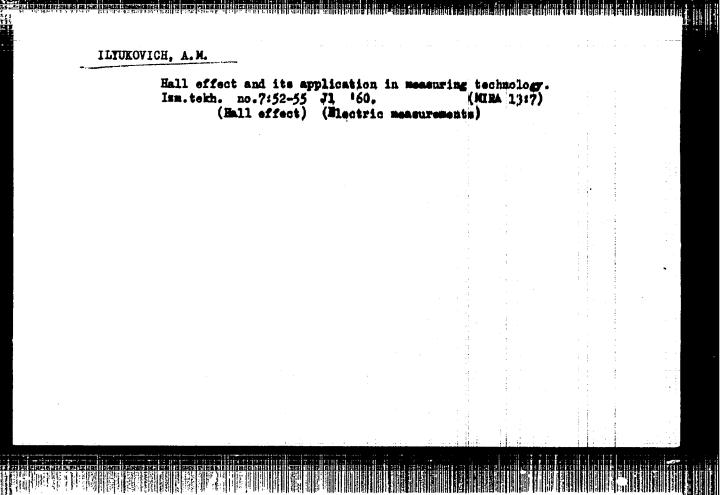
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Plant). Electric meters are tested automatically at all required loads by a testing apparatus of the Moscow plant "Elektroschetchik". This device is based on the principle of counting the number of pulses generated by the reference meter during a predetermined number of revolutions of the disk of the meter to be tested. This principle has also been used for the test devices at the Vil'nyuskiy zavod elektroschetchikov (Vil'nyus Electric Meter Flant), and at the Leningradskiy elektromekhanicheskiy zavod (Leningrad Electromechanical Plant). The author also explains methods of testing three-phase electric meters which were mostly developed in West Germany. There are 11 diagrams and 24 references, 9 of which are Soviet, 10 German, and 5 English.

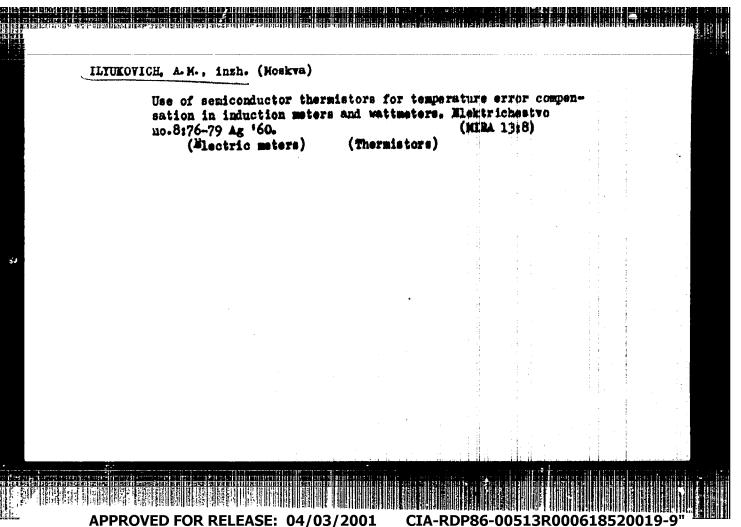
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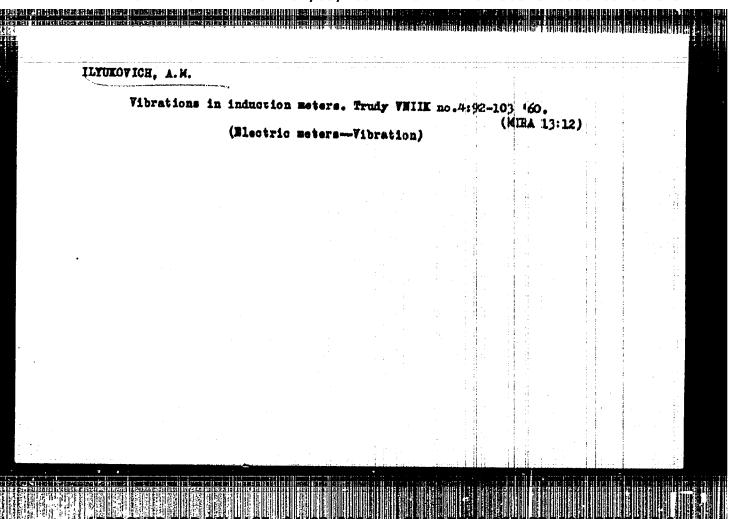
ILYUKOVICH, A. M., Cand Tech Sci -- (diss) "Problems of the theory, calculation, and designing of induction-measuring devices of increased accuracy." Moscow, 1960. 15 pp; (Ministry of Higher and Secondary Specialist Education RSFSR, Moscow Order of Lenin Inst of Power Engineering); 250 copies; price not given; bibliography at end of text (21 entries); (KL, 31-60, 141)

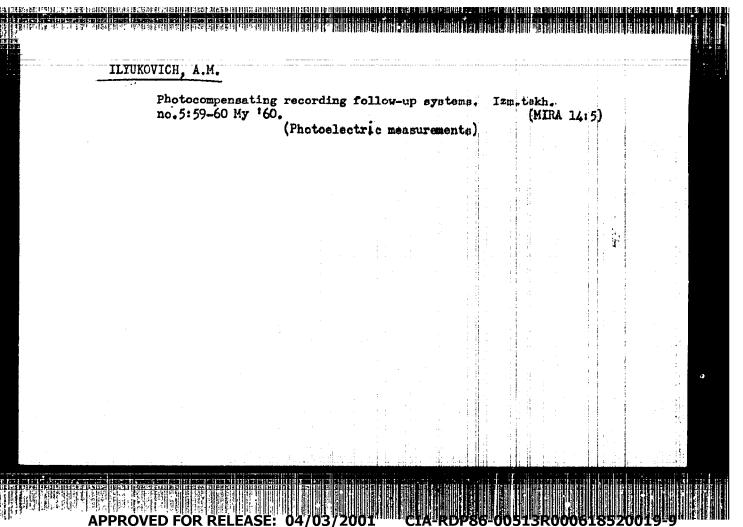


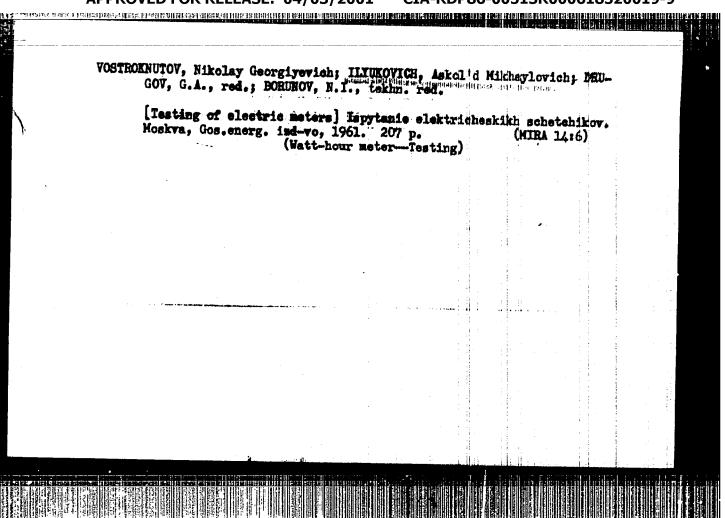


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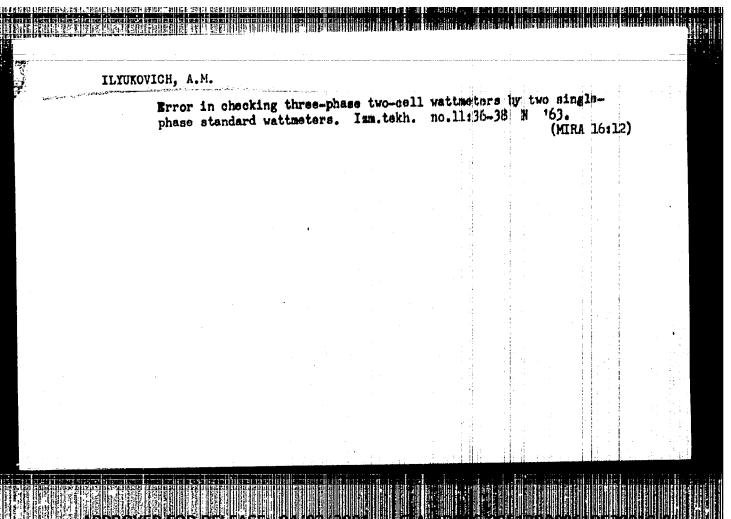
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ILYUXOVICH, Askol'd Mikhaylovich; ZEMEL'MAN, M.A., red., LARIGMOV,
G.fe., tekhn. red.

[Blectric meters; their theory, calculation and design]
Elektricheskie schetchiki teoriia, raschet i konstruktsii.
Moskva, Gosenergoizdat, 1963. 383 p. [MIRA 16:10)
(Electric meters)

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ILYUKOVICH, A.M.; LEVIN, M.I. Temperature error of induction watt-hour meters. Trudy inst. Kom. stand., mer. 1 izm. prib. no.74:101-110 '63. (MIRA 18:10) 1. Vsesoyuznyy nauchno-issledovatel'skiy institut Khmiteta standartov, mer i izmeritel'nykh priborov pri Sovets Ministrov SSSR.

 I L YUKOV	ICH, A.M.; S	HUL'MAN, B.	R.	•						7	
	Stabilizers equipment.	and stable Izm.tekh.	a.c. supply no.2:42-45	8 0	urces 164.	used	in	12:13	suring (MIRA	17:4)	· · · · · · · · · · · · · · · · · · ·
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ILYUKOVICH, Askol'd Mikhaylovich; FRYTKOV, V.T., red.

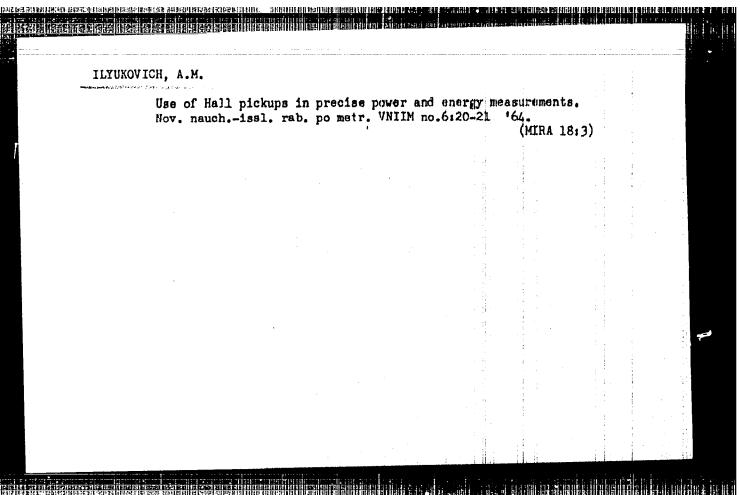
[D.C. meters] Elektricheskie schetchiki postoiannogo toka.

Moskva, Izd-vo "Energiia," 1964. 77 p. (Elektroizmeritel'
nye pribory, no.6)

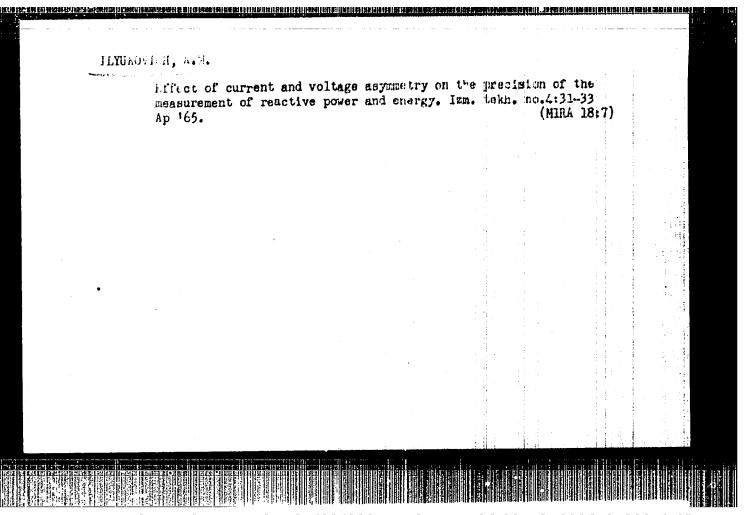
(KIRA 17:E)

CIA-RDP86-00513R000618520019-9 "APPROVED FOR RELEASE: 04/03/2001

ILYUKOVICH, A.M.; SHUL'MAN, B.R. Sources of calibrated a.c. voltage for checking instruments. Izm. tekh. no.1:56-58 Ja 164. (HIRA 17:11)



IL	UKOVICH	A.M.														
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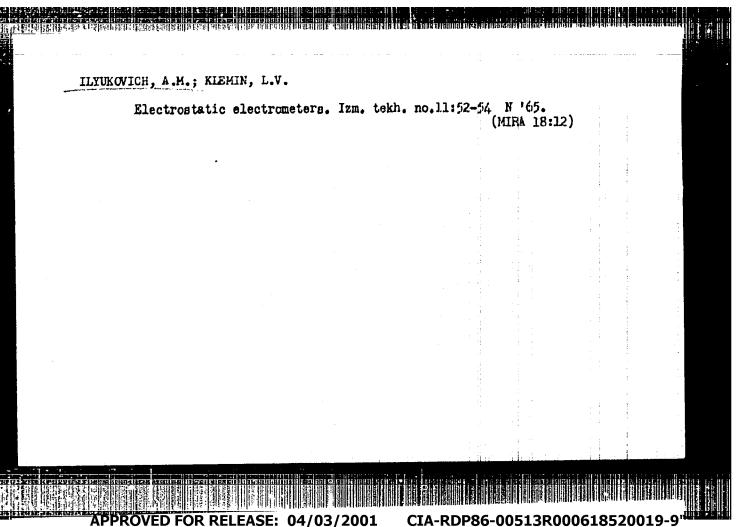


ILYUKGVICH, Askol'd Mikhaylavich; SHUL'MAN, Boris Rafailovich;

DOUR, S.D., red.

[Regulators and regulated a.c. power supply sources]Stabilizatory i stabilizirovannye istochniki pitaniia paremennogo toka. Moskva, Energiia, 1965. 119 p. (Biblioteka po avtomatike, no.146)

(MIRA 18:10)



CIA-RDP86-00513R000618520019-9 "APPROVED FOR RELEASE: 04/03/2001

SOURCE CODE: UR/0115/66/000/007/0068/0071 ACC NR: AP6026951

AUTHOR: Burman, A. V.; Hyukovich, A. M.

ORG: none

TITLE: Problem of constructing electrometric amplifiers having low sero-point

drift

SOURCE: Izmeritel'naya tekhnika, no. 7, 1966, 68-71

TOPIC TAGS: electronic amplifier, electrometry, electrometer

ABSTRACT: Ensuring the insensitivity of an electrometer-tube stage to variation of supply voltage is a way of obtaining a low-drift electrometric amplifier. A parallel-balanced electrometer-tetrode (2E2P, EM-5, EM-6) cascade widely used in Soviet-made electrometers (e.g., in VI-2) is used as an example. Three circuit methods of balancing the static and equivalent dynamic resistances of the

UDC: 621.375.2

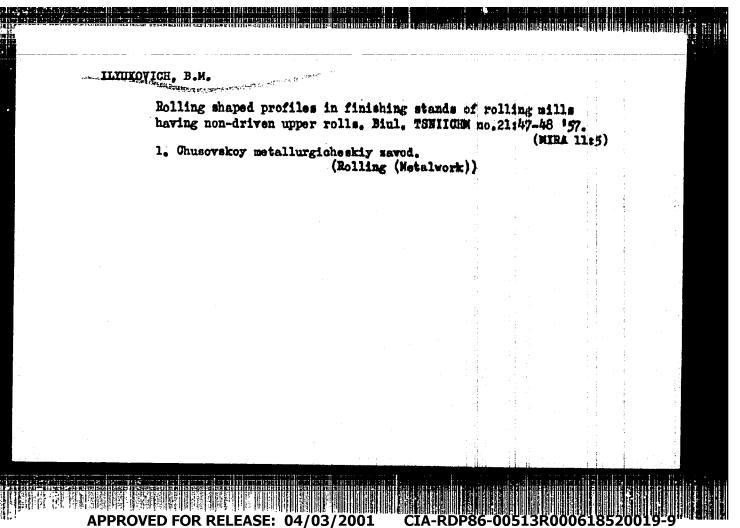
CIA-RDP86-00513R000618520019-9 APPROVED FOR RELEASE: 04/03/2001

ACC NR: AP6026951

working and compensating tube halves were tested on the same five EM-5 tubes. All of them proved to be effective in eliminating small voltage variation at the tube operating point. Application of any one of the balancing methods cut down the zero-point drift to 1/4 or 1/6 of its original value. Application of two methods simultaneously brought the drift to a few hundredths of one millivolt. The time stability of an electrometer circuit using one balancing method is seen from this experiment: after a 1000-hr operation, the output-voltage variation was 0.5 my or less (without the balancing circuit, 40 mv) when the supply-voltage variation was 5%. Orig. art. has: 4 figures, 7 formulas, and 2 tables.

SUB CODE: 09 / SUBM DATE: none / ORIG REF: 001 / OTH REF: 002

APPROVED FOR RELEASE: 04/03/2001



SOV /137-58-12-24439 Translation from: Referativnyy zhurnal. Metallurgiya, 1958, Nr 12, p 70 (USSR)

AUTHOR: Ilyukovich, B. M.

TITLE:

isternasia singnias irelinesi:

The Rolling and Sizing of Lightened T-Beams for Industrial Casements (Prokatka i kalibrovka tavrovykh profiley oblegchennogo tipa dlya perepletov promyshlennykh zdaniy)

PERIODICAL: Tr. Mezhvuz, nauchno-tekhn, konferentsu na temu Sovrem. dostizh, prokatn, proiz-va". Leningrad, 1958; pp 145-150

ABSTRACT: A new sizing of T-beams is in use on a 250 mill (M) at the Chusovaya Metallurgical Plant. It enjoys the following advantages Axial stresses are lacking, which simplifies adjustments; the need for conical back-ups is eliminated; roll grinding is simplified; energy consumption is reduced by 30-50%; roll wear is reduced; the danger of flash formation is eliminated; and a single pass (P) may be used to roll neighboring sizes. The rolling of T-bearns is done in 4, 5, or 6 passes on small merchant M. A lightened window casement reveals pronounced differences from a T-beam in that the flanges are offset and differ in length. This deviation from the normal relationship be-Card 1/2 tween the lengths of the right and left sides of the profile leads to

APPROVED FOR RELEASE: 04/03/2001

SOY/137-58-12-24439

The Rolling and Sizing of Lightened T-Beams for Industrial Casements

impairment of contact and formation of beads and the clamping of the web in the closed portion of the P. Despite the sharply defined nonuniformity of the deformation, reduction of section webs should not be performed in the closed portions of the P to avoid jamming. Some small reduction of flange thickness in the closed portions of the P is not dangerous, however. Correct design of the guides, particularly of the back (exit) guides, is most important.

Ya. G.

Card 2/2

APPROVED FOR RELEASE: 04/03/2001 C

CTA-RDP86-00513R000618520019-9

date of Technical Sciences and Thyukovich B. M., Senior Calibrator of Chusovoy Retallurgical Works. design for rolling hexagonal steel. Rational roll-pass design for rolling hexagonal steel. (Ratsional'naya kalibrovka dlya prokatki shestigrannoy

TITLE:

stali).

PERIODICAL: Metallurg, 1958, No.3, pp.22-24 (USSR). ABSTRACT: The authors show (Fig.1) four arrangements for rolling hexagonal steel for nuts and bolts and discuss their features. They favour an arrangement requiring only two special passes which secures high mill productivity with constancy of dimensions and sharpness of corners of the product and point out that finishing pass dimensions must give product dimensions within FOCT 2879-51. The give product dimensions within FOCT 2879-51. The authors go on to describe a new design of finishing pass authors go on to describe a new design of finishing pass in which free movement of the side faces is permitted and enumerate its advantages. They give values for the desirable concavity of the pro-finishing pass for 10 - 42 mm hexagonal steel, based on experience at the Chusovskiy Metallurgical Works, and show that for the new system greater concavity is required than recommended by the All-Union conference on roll-pass design.

Card 1/2 mentioning the roughing systems used at other works, the

APPROVED FOR RELEASE: 04/03/200

Rational roll-pass design for rolling hexagonal steel.

authors describe procedures at the Chucovskiy Works where a 250-mill is used with type Al2 and quality steels. They state that two dimensions of finishing passes now suffice for rolling the whole range 10-15 and 16-24 mm.

There are 3 figures and two tables.

ASSCCIATIONS: Ural'skiy institut metallov (Ural' Institute of Metals) and Chusovskiy metallurgicheskiy zavod (Chusovoy Metallurgical Works).

AVAILABLE: Library of Congress.

Card 2/2

Starty kalibanshchik Chusarshy

mutulungiluskoys zavod

AUTHOR: Ilyukovich B.M.

130-58-5-10/16

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Rolling of and Roll-pass Design for a Lightened Rim Section (Prokatka i kalibrovka oblegohennogo profilya bertovego kel'tsa)

PERIODICAL: Metallurg, 1958,3Nr 5, pp 25 - 27 (USSR).

ABSTRACT: The straight-line 250 mill at the Chusovoy Metallurgical Works consists of a three-high reducing stand, a two-stand roughing group and seven two-high stands in the finishing line. The finishing-line rolls with a barrel length of 550 mm are cast iron. The author describes how the ordinary rim sections were formerly rolled in 13 passes without using the last two stands and enumerates some disadvantages of the procedure. These are avoided in the rolling of a lightened (by 20-22%) section (Figure 3) for which the roll-pass design of the "Krasnyy Oktyabr" Works was adopted. Early experience revealed some difficulties which the author discusses and the remedies for which he describes. In spite of the lightening of the section mill productivity remains unchanged at an average value of about 70 tons per shift but the author considers a further improvement possible — as evidenced by the occasionally achieved hourly production rates of 15-16 tons;

occasionally achieved hourly production rates of 15-16 tons; Cardl/2 limiting factors are low roll durability and low capacity of

APPROVED FOR RELEASE: 04/03/2001

150-58-5-10/16

Rolling of and Roll-pass Design for a Lightened Rim Section

the hot-cutting presses. There are 5 figures.

Chusovskiy metallurgicheskiy zawod (Chusovoy Metalturgical Works) ASSOCIATION:

Card 2/2

SOV/130-58-12-15/21

AUTHORS: Ilyukovich, B.M., and Bulgakov, A.S.

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TITLE: Reducing Roll Consumption (Umen'sheniye raskhoda

prokatnykh valkov)

PERIODICAL: Metallurg, 1958,3Nr 12, pp 34 - 35 (USSR)

ABSTRACT: The authors describe the use on a three-stand mill at the Chusovskiy metallurgical works of worn rolls which had previously been scrapped. They show the finishing passes for rolling Nr 10 channel (Fig 1) and state that when the rolls become unserviceable (not through breakage) only the top roll is scrapped and the bottom roll is made into the top roll; comparing (Table) new and re-used roll life for rolls of unknown composition, the authors state that when rolls of low-alloy, magnesium inoculated cast from are used in this way roll life remains unchanged. Fig 2 shows the finishing-stand passes for rolling 90 x 60 x 6-8-10 and 80 x 55 x 6-8-10 mm angles where the top roll is also twice-used. Fig 3 shows the rough-stand (three-high) passes for rolling Nr 10 H-beam where for re-use the top and bottom rolls change places and a new middle roll is inserted. The re-using of rolls is most

Reducing Roll Consumption

80V/130-58-12-15/21

advantageous with long barrel lengths and at least five or six passes. The method has wide applicability but each case should be decided on its merits; it leads to a great saving in roll consumption with constant pass durability.

There are 3 figures and 1 table.

ASSOCIATIONS: Chusovskiy and Saldinskiy metallurgical works

Card 2/2

18,5100

78045

SOV/130-60-3-15/23

AUTHOR:

Ilyukovich, B. M. (Senior Roll Pass Designer)

TITLE:

Introduction of a New Automobile Wheel Rim Profile

PERIODICAL:

Metallurg, 1960, Nr 3, pp 27-29 (USSR)

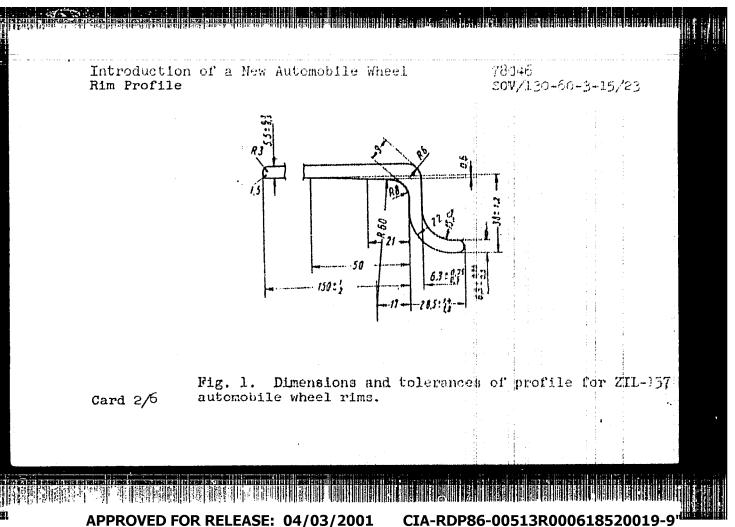
ABSTRACT:

Plans are being made for a 550 mm mill of Chusovaya Metallurgical Plant (Chusovskiy metallurticheskiy zavod) to specialize in rolling form sections for the automobile industry, agriculture, etc. The mill has been redesigned accordingly and the following features added: electric motor (1,720 kwt), mechanized codling unit, trimming shears, descalers, centralized lubrication. The new enlightened profile for ZIL-157 automobile wheels (see Fig. 1) can be rolled without bending since there is no lock part for the installation of lock and hub rims. The laborious operation of straightening the sections on special machines is eliminated, thus, considerably cutting production cost. To avoid shifting of the rolls during rolling, projection of the right and left passes on the vertical axis must be equal or differ only

Card 1/6

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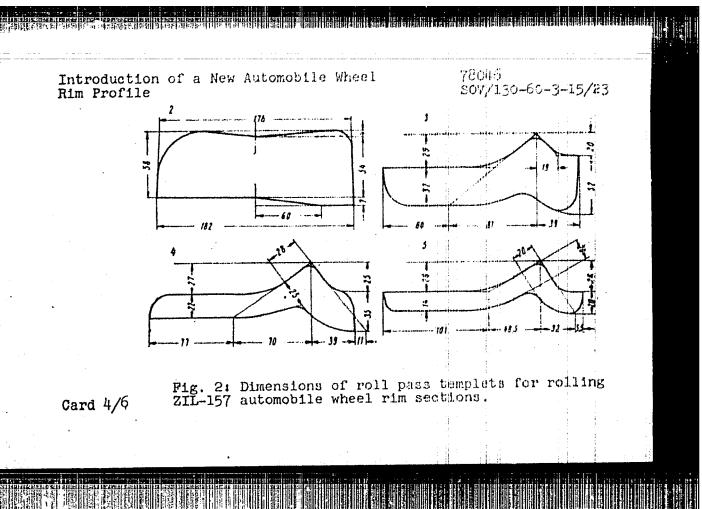


Introduction of a New Automobile Wheel Rim Profile

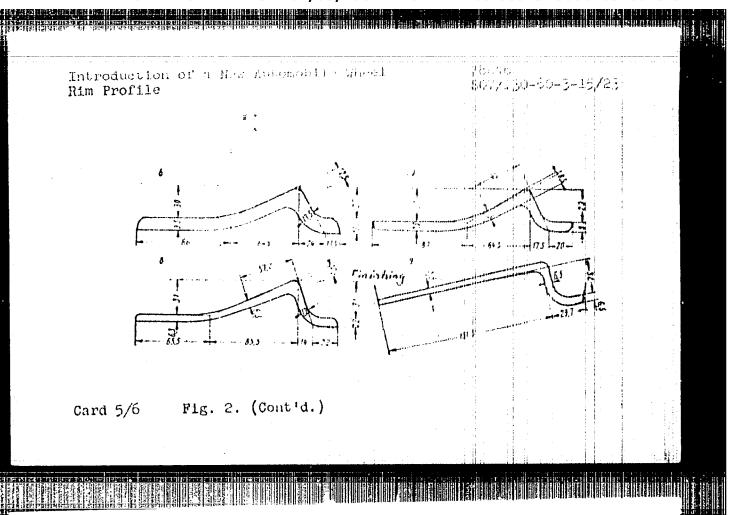
78046 SOV/130-60-3-15/23

slightly. In roughing passes the difference in projection may be greater. Figure 2 shows shape and dimension of roll pass templets (see Fig. 2). The section is straightened and deformated in the finishing pass. The width of the roll passes was determined according to the center line of the profile, with monsideration for widening, after which templets were applied and width corrected This double control is required because of the complex character of shape changes in roll passes. In addition to deformation the fed in strip shifts in relation to the roll pass. The thil part of the profile is slightly thickened in the semifinishing roll pass permitting the adjustment of the length of this part of the profile by means of reduction. The author recommended 112 x 148 mm billets for the rolling of rim sections. A better grip of the steel rolls of the reducing stand was achieved by knurling the bottom of the pass with a grooved roller. No surface flaws were detected on the section as a result of this measure. After the initial experimental rolling the dimensions of the

Card 3/6



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Introduction Rim Profile	of a New Automobile Wineel					4111-6	0-3-15/2	
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ASSOCIATION	: Chusovaya Metallu							· :

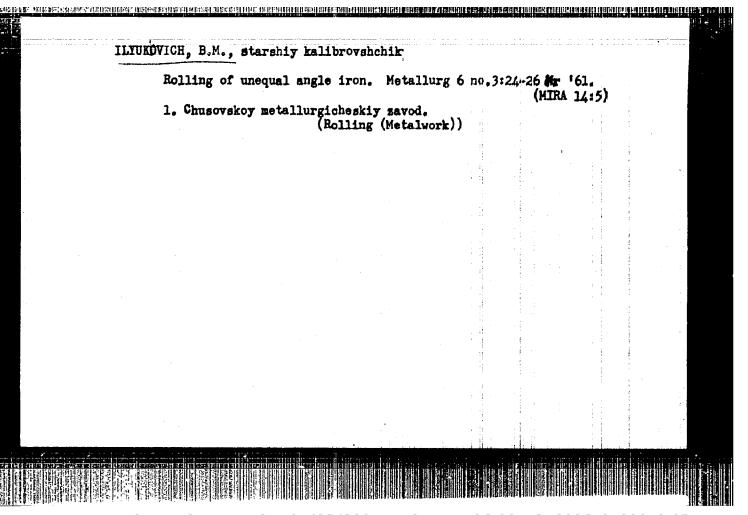
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ILYUKOVICH, B.M., starshiy kalibrovshchik

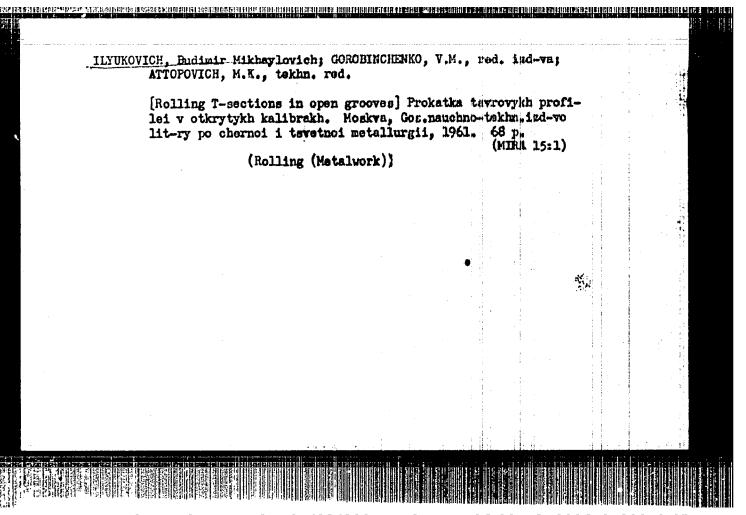
Shape rolling on the 550 mill. Metallurg 5 mo.9:22-23 (MIRA 13:8)

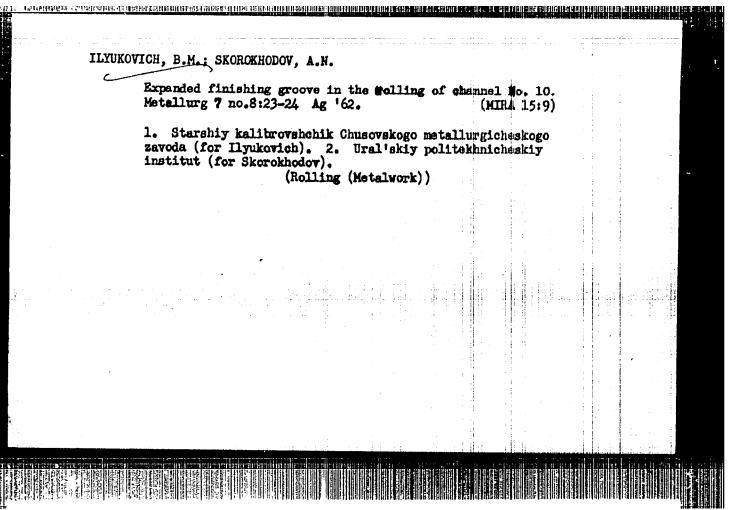
S '60.

1. Chusovskiy metallurgicheskiy savod. (Rolling(Metalwork))



ILYU	KOVICE	I, B.M., sters	hiy kalibrov	shehik SKOROKH	odov, A.	.N.				
-	Expanded groove: Exeign of side ring shapes for ZIL-164 automobile wheels. Metallurg 6 no.12:27-29 D 151. (HIRA 14:11)									
	1. 2.	Chusovskiy m Ural'skiy po	etallurgiche	skiy zavod (fo kiy institut (mills))	a Timber	met shill.			÷.	
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ILYUKOVICH, B.M., starshiy kalibrovshchik; SKOROKHODOV, A.N.

Rolling of tire ring shapes. Metallurg 7 no.9:19-20 S
'62. (MIRA 15:9)

1. Chusovskiy metallurgicheskiy zavod (for Ilyukovich).
2. Ural'skiy politekhnicheskiy institut (for Skorokhodov).

(Rolling (Metalwork))

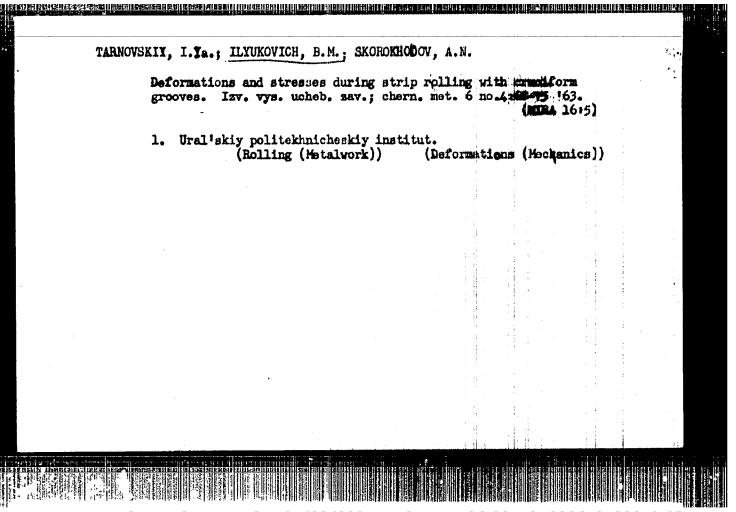
TARNOVSKIY, I.Ya.; ILYUKOVICH, B.M.; SKOROKHOLOV, A.N.

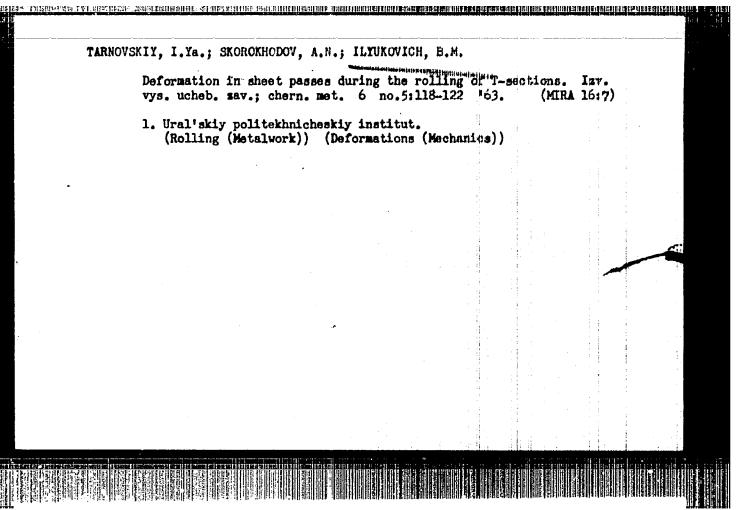
Calculating deformations in the forming and edging grooves during the rolling of T-sections. Stal' 22 no.10:925-928 0'62.

(MIRA 15:10)

1. Ural'skiy politekhnicheskiy institut i Chusovoskoy metallurginheskiy zavod.

(Rolling (Metalwork)) (Deformations (Mechanics))

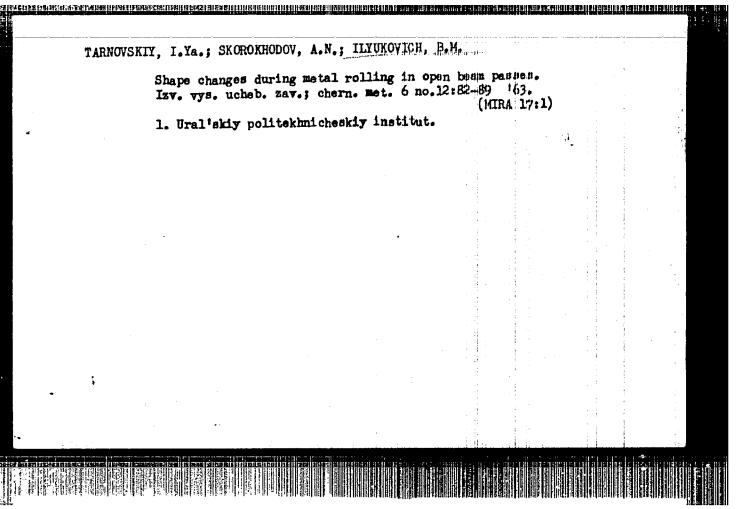


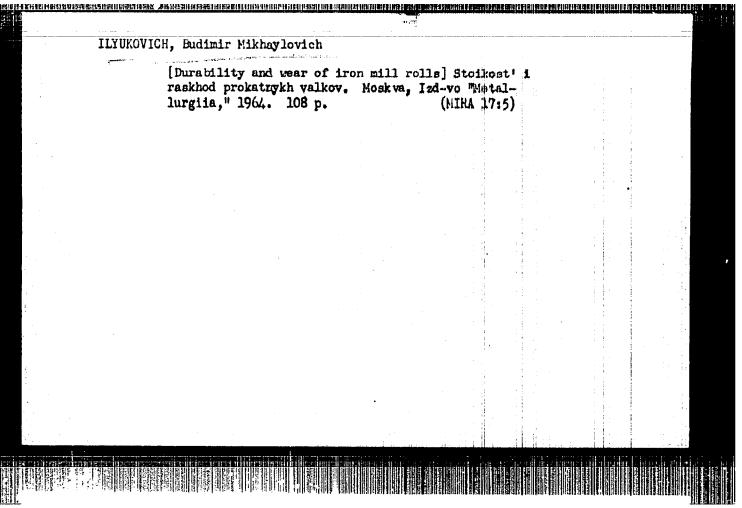


ILYUKOVICH, B.M.

Rolling and sizing of special angle bars no. 18-1874. Metallurg 8 no.9:34-35 S 163. (MIRA 16:10)

1. Starshiy kalibrovshchik Chusovskogo metallurgicheskogo savoda.
(Rolling (Metalwork))





ILYUKOVICH, B.M.

Rolling angle sections of 75 x 60 x 14 mm 12 G2A steel.

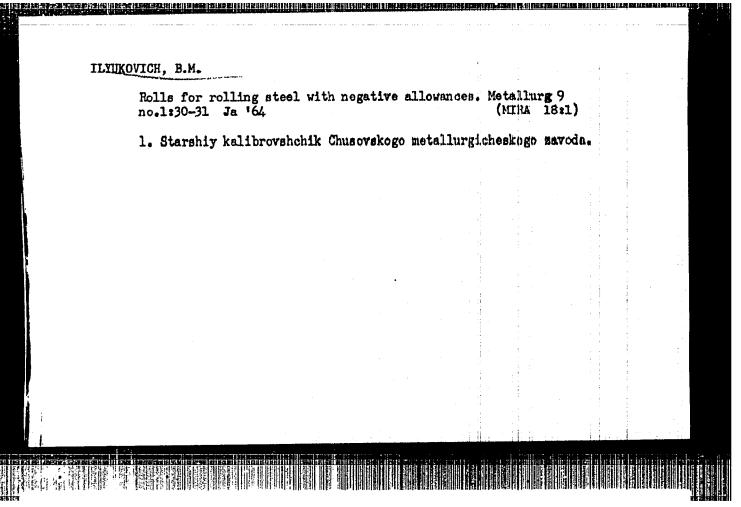
Metallurg 9 no.9:23-25 S 164. (MIRA 17:10)

1. Starshiy kalibrovshchik Chusovskogo metallurgidhenkogo zavoda.

ILYUKOVICH, B.M.

Reducing discards in rolling free-cutting steel billsts. Metallurg (MIRA 17:11)
10 no.8:31-32 Ag '64.

1. Starshiy kalibrovshchik Chusovskogo metallurgicheskogo zavoda.

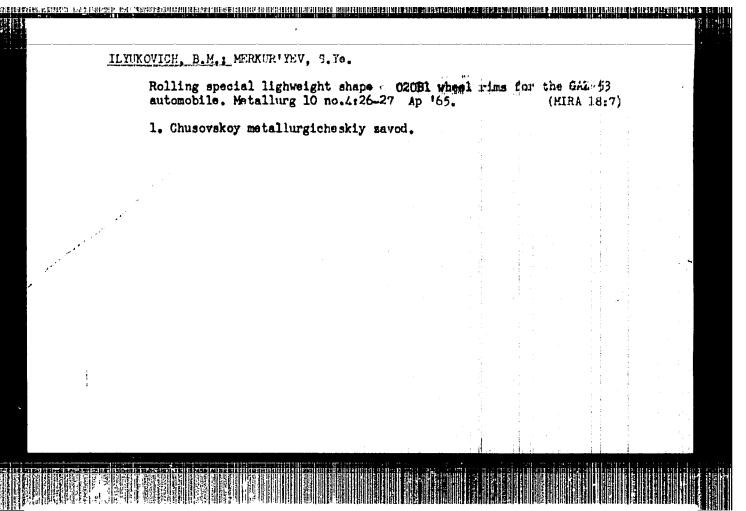


YEMEL'YANOV, V.P.; SKROBOV, V.; KONDYBKO, P.; ILYUKOVICH, B.M.; MERKUR'YET, S.Ye.; SARAPULOV, Yu.V.

In the country's rolling mills. Metallurg' 9 no.12:34.435 D'64.
(MIRA 18:2)

1. Magnitogorskiy metallurgicheskiy kombinat (for Yemel'yanov).

2. Zavod "Krasnaya Etna" (for Skrobov, Kondybko). 3. Chusovskoy metallurgicheskiy zavod (for Ilyukovich, Merkur'yev). 4. Cherepovetskiy metallurgicheskiy zavod (for Sarapulov).



ILYUKOVICH, B.M., starshiy kalibrovshchik; MERKUR'YEV, S.Ye., kalibrovshchik

Rolling of special sections for the screens of jigging
machinery. Metallurg 10 no.5:30-31 My '65. (MIRA 18:6)

1. Chusovskoy metallurgicheskiy savod.

YEMEL'YANOV, V.P.; ILYUKOVICH, B.M.; MERKUR'YEV, S.Te.; F(MERHO, G.G.

In the rolling mills of the land. Metallurg 10 no.12:38 D '65.
(MIRA 18:12)

1. Chusovskiy metallurgicheskiy zavod (for Ilyukovich, Merkur'yw).

112-1-1112

Translation from: Referativnyy Zhurnal, Elektrotekhnika, 1957,

Nr 1, p. 175 (USSR)

AUTHOR:

Ilyukovich, M. A.

TITLE:

A New Method of Determining the Quality of a Counter in the Region of Small Loads (Novyy metod opredelemiya kachestva schetchika v oblasti malykh nagruzok)

PERIODICAL: Sbornik rats. predlozh. M-vo elektrotekhn. prom-sti SSSR,

1956, Nr 2, (60), pp. 9-11.

ABSTRACT:

A new method of evaluating the performance of counters in the region of small loads is submitted; it consists in taking down the load characteristic with the complete absence of the compensatory moment. This so-called natural characteristic is determined as an average between two characteristics taken with the direct and with the reverse rotation of the disc, which eliminates the influence of the compensatory moment and of the setting of the counter. With the help of these characteristics and from the value of errors with 5 (or 10) per cent of the load, one can determine exactly the required value of the compensatory moment and also evaluate the performance of the counter under conditions of

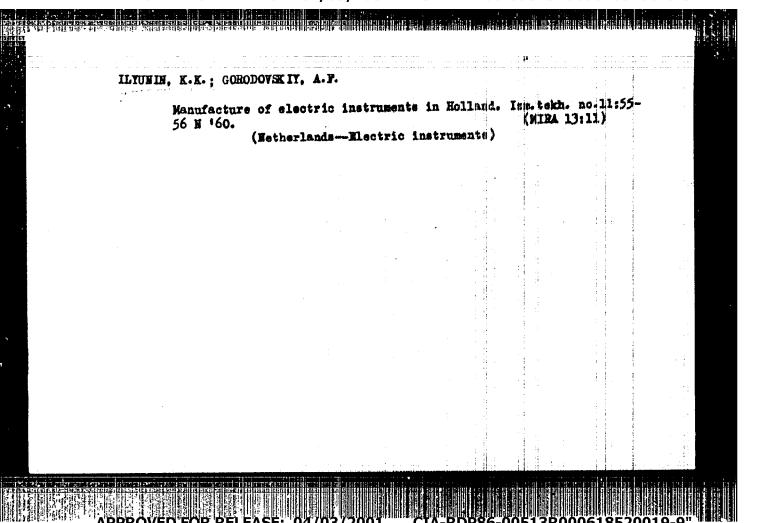
shunt running sensitivity.

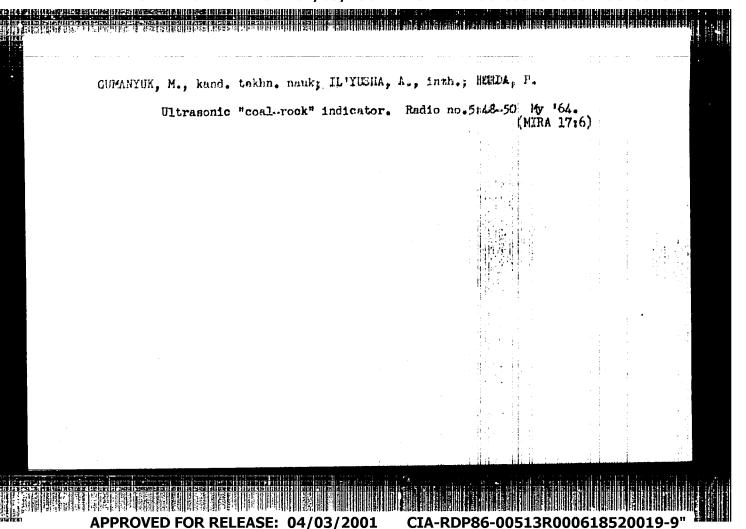
G.G.Ya.

Card 1/1

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CIA-RDP86-00513R000618520019-9'





IL'TUSHCHENKO, A., nachal'nik-uchastka.

One preduction cycle per day from one mining shift. Mast-ngl. 2 no.4:8-9
Ap '53.

1. Uchastok no. 3, shakhta "Finkul'turnik" kembinaka Kunbassugol'.

(Geal minen and mining)

APPROVED FOR RELEASE: 04/03/2001